

# Titus Alpha BAC-8005 and BAC-8205 VAV Controller

# Installation Guide



## Contents

### Section 1

### About the controllers

Specifications	5
Accessories	
	7
Safety considerations	

### Section 2

### Installing the controllers

Setting the rotation limits	9
Mounting	
Connecting inputs	
Connecting outputs	
Connecting to sensors	
Connecting to an MS/TP network	
Connecting an airflow sensor	
Connecting power	
Application drawings	

### Section 3

### Setting up VAV controllers

Network communications	
Setting temperature setpoints	
Setting airflow setpoints	
Setting the VAV terminal unit parameters	
Setting up local lighting control	
Balancing airflow	
8	

## SECTION 1

### About the controllers

This section provides a description of the Titus Alpha Controller BAC-8005 and BAC-8205 VAV controllers. It also introdeces safety information. Review this material before installing or operating the controllers.

The BAC-8005 and BAC-8205 are native BACnet, direct digital controllers designed for VAV terminal units. An integrated actuator and the supplied programs make these ideal controllers for temperature setback, overrides, reheat and other HVAC sequences. Install these versatile controllers in stand-alone environments or networked to other BACnet devices. As part of a complete facilities management system, the BAC-8005 and BAC-8205 controllers provide precise monitoring and control of connected points.

- ◆ BACnet MS/TP compliant
- Standard VAV control sequences are incorporated to provide pressure independent control of VAV unit
- Five reheat applications included
- On-board airflow sensor for use with a single or multi-point differential pressure measuring station or pitot tube.
- Control local lighting

### **Specifications**

Analog inputs	All inputs are configured as analog objects	
Active inputs	1	
Passive inputs	3	
Air flow sensor	1	
Key features	Standard units of measure.	
	Overvoltage input protection	
Connector	Spade connectors, 0.25 inch	
Conversion	12–bit analog–to–digital conversion	
Input range	0–12 volts DC	

Outputs, analog Key features Connector Conversion Output voltage Output current	2 Output short protection Configured as BACnet analog objects. Standard units of measure Spade connectors, 0.25 inch 12-bit analog-to-digital conversion 0-10 volts DC 30 mA per output, 30 mA total for all analog outputs
Outputs, binary	4 triacs for external equipment 2 for the internal actuator
Key features	Optically isolated triac output
Conversion	12-bit analog-to-digital conversion
Connector	Spade connectors, 0.25 inch
Output range	Maximum switching 24 VAC at 3 amperes
Communications	
BACnet MS/TP	EIA–485 operating at rates up to 76.8 kilobaud. Removable screw terminal block. Wire size 12–24 AWG
Sensor jack	RJ-45 jack compatible with model STE-8000 and STE-6000 models with RJ-45 jacks
Supported objects	See PIC statement for supported BACnet objects
Control Basic	5 program areas in BAC-8005 6 program areas in BAC-8205
PID loop objects	2
Value objects	60 analog, 32 binary, and 12 multistate
Memory	Programs and program parameters are stored in nonvolatile memory. Auto restart on power failure
Applications programs	Titus Controls supplies the BAC-8x07 with programming sequences for dual-duct VAV applications:
	<ul> <li>Cooling VAV with modulating, time proportional, two-stage, three-stage, and tri-stage reheat</li> <li>Monitor CO2 to control indoor air quality</li> <li>Control local lighting with motion sensing</li> <li>Fan control</li> <li>Balancing</li> <li>UL 864 smoke controll (BAC-8205 only)</li> </ul>

Air flow sensor features	Configured as BACnet analog input object. CMOS differential pressure 0-2 inches of water (0-500 Pa) measurement range. Internally linearized and temperature compensated. Span accuracy 4.5% of reading. Barbed connections for 1/4 FR tubing. Range dependent upon DP pickup, tubing size/ length and connections.
Actuator specifications	
Torque Angular rotation	40 in-lb. (4.5 N•m) 0 to 95°
Motor timing, BAC-8005	Adjustable end stops at 45° and 60° rotation 90 sec./90° at 60 Hz 108 sec./90° at 50 Hz
Motor timing, BAC-8205	60sec./90° at 60 Hz 72 sec./90° at 50 Hz
Shaft size	Directly mounts on 3/8 to 5/8 inch (9.5 to 16 mm) round or 3/8 to 7/16 inch (9.5 to 11 mm) square damper shafts.
Regulatory	UL 916 Energy Management Equipment FCC Class B, Part 15, Subpart B BACnet Testing Laboratory listed as an application specific controller (ASC). UL 864 smoke controls (BAC-8205 only)
Installation	
Supply voltage	24 volts AC, -15%, +20% 5 VA
Weight	13.2 ounces (376 grams)
Case material	Flame retardant plastic
Environmental limits	
Operating	32 to 120° F (0 to 49° C)
Shipping	-40 to 140° F (-40 to 60° C)
Humidity	5–95% relative humidity (non-condensing)
Models	
BAC-8005	Cooling VAV controller with 90 second actuator and reheat
BAC-8205	Cooling VAV controller with 60 second actuator, reheat, and UL 864 smoke control application

### Dimensions



Table 1-1 BAC-8000 dimensions

A	В	С	D	E	F	G
6.53 in.	4.89 in.	4.25 in.	0.77 in.	6.00 in.	2.14 in.	1.92 in.
166 mm	124 mm	108 mm	19 mm	152 mm	54 mm	49 mm

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Power transformer		
XEE-6111-40	Transformer, 120-to-24 VAC, 40 VA, single-hub	
XEE-6112-40	Transformer, 120-to-24 VAC, 40 VA, dual-hub	
XEE-6112-100	Transformer, 120-to-24 VAC, 96 VA, dual-huk XEE-6112-100 must be used in smoke control applications)	
Surge suppressors		
HPO-xxx	BAC-8000 input transient suppressor board	
HPO-xxx	BAC-8000 output transient suppressor board	

#### **Connectors and bulbs** XXX-XXX-XXX **HPO-0054 HPO-0063**

Replacement three-pin removable terminal block Replacement bulb Replacement two-pin jumper

### Safety considerations

Titus assumes the responsibility for providing you a safe product and safety guidelines during its use. Safety means protection to all individuals who install, operate, and service the equipment as well as protection of the equipment itself. To promote safety, we use hazard alert labeling in this manual. Follow the associated guidelines to avoid hazards.



### Danger

Danger represents the most severe hazard alert. Bodily harm or death will occur if danger guidelines are not followed.

### Warning

Warning represents hazards that could result in severe injury or death.

### Caution

Caution indicates potential personal injury or equipment or property damage if instructions are not followed.



#### Note

Notes provide additional information that is important.



Provides programing tips and shortcuts that may save time.

## Installing the controllers

This section provides important instructions and guidelines for installing the BAC-8005 and BAC-8205 controllers. Carefully review this information before installing the controllers.

Installing a VAV controller includes the following topics that are covered in this section.

- Setting the rotation limits on page 12
- Mounting on page 12
- <u>Connecting inputs on page 14</u>
- <u>Connecting outputs on page 15</u>
- <u>Connecting to an MS/TP network on page 18</u>
- <u>Connecting an airflow sensor on page 21</u>
- <u>Connecting power on page 22</u>

In addition to the topics, see the section <u>Application drawings on page 23</u>.

### Setting the rotation limits

Before mounting the controller, set the rotation limits with the supplied stop screw. Installing the stop screw limits the shaft rotation to either 45 or 60 degrees.

#### Caution

Before setting the rotation limits on the controller, refer to the damper position specifications in the VAV control box to which the controller will be attached. Setting rotation limits that do not match the VAV damper may result in improper operation or equipment damage.



Illustration 2-1 Controller stop selections

To set the rotational limits:

- 1. Turn the controller over so you have access to the back.
- 2. Manually rotate the actuator fully clockwise as viewed from the back.
- 3. Remove the stop screw from its storage location and clean any debris from the threads.
- 4. Insert the screw into the correct stop position hole.
- 5. Tighten the screw only until the head touches the plastic in the bottom of the recess.

### Mounting

Mount the controller inside of a metal enclosure. To maintain RF emissions specifications, use either shielded connecting cables or enclose all cables in conduit.

Mount the controller directly over the damper shaft. A minimum shaft length of 2.0 inch (51 mm) is required.



The controller is designed to directly mount to 3/8 to 5/8 inch (9.5 to 16mm) round or 3/8 to 7/16 (9.5 to 11mm) square damper shafts.

Mount the controller close enough to the pitot tubes to keep the tubing length to a minimum. In typical installations the controller's inputs and sensors are within 24 inches of each other.



Illustration 2-2 Controls and indicators

Mount the controller as follows:

- 1. Loosen the nuts on the U-bolt until the shaft can fit through the collar.
- 2. Place the controller on the damper shaft in the approximate final position. Position the controller loosely against the mounting surface so that the mounting bushing can float freely in the mounting tab.
- 3. Center the mounting bushing in the slot of the mounting tab and secure it using a #8 self-tapping screw.
- 4. Manually position the damper in the full open position.
- 5. Adjust the drive hub as follows:
  - a. If the damper rotates counter clockwise to close, depress the gear disengagement button and rotate the drive hub to the full clockwise position then release the button.
  - b. If the damper rotates clockwise to close, depress the gear disengagement button and rotate the drive hub to the full counter clockwise position then release the button.
- 6. Lock the hub to the shaft by evenly tightening the V-bolt nuts to 30 to 35 in-lbs.

# Connecting inputs

The BAC-8005 and BAC-8205 controllers have preconfigured analog inputs to support the supplied programs. The inputs cannot be changed to binary or accumulator inputs. Only one input has an externally available physical terminal. All of the inputs are preconfigured for the application programs supplied in the controllers and are listed in Table 2-1.

Object	Function	Name	Unit	Location	Pull up
Al1	Discharge Air Temperature	DISCHARGE AIR	°F	Terminal block	10kΩ
AI2	Space Sensor	SPACE SENSOR	°F	RJ-45	$10 \mathrm{k}\Omega$
AI3	Space Setpoint	SPACE SETPOINT	°F	RJ-45	$10 \mathrm{k}\Omega$
Al4	Primary Duct Pressure	PRIMARY DUCT	WC	Internal airflow sensor	N/A
AI5	Primary Damper Position	PRIMARY POSITION	Volts	Internal damper position	N/A

Table 2-1 BAC-8005 and BAC-8205 input objects

**Discharge air temperature** Connect a  $10k \Omega$ Type 3 thermistor temperature probe to the discharge air temperature input. The input includes the internal pull-up resistor. An STE-1405 sensor is suitable for this application. Follow the instructions supplied with the sensor for installation. See <u>Setting temperature</u> <u>setpoints on page 30</u> for setting up discharge air temperature limiting that requires this input sensor.



Illustration 2-3 Discharge air temperature

**Space Temperature Input** The space temperature input is connected only through the RJ-45 thermostat and sensor input jack. It is a configured as an analog input for STE-6010, STE-6014, and STE-6017 sensors. If an STE-8000 sensor is connected to the controller, this input is ignored. See <u>Connecting to</u> <u>sensors on page 17</u>.

**Space Setpoint** The space setpoint input is connected only through the RJ-45 thermostat and sensor input jack. It is a configured for the setpoint dials on STE-6014 or STE-6017 sensors. If an STE-6010 or STE-8000 sensor is connected to the controller, this input is ignored. See *Connecting to sensors* on page 17.

**Primary Duct Pressure** The primary duct pressure input is an internal measurement from the airflow sensor.

**Primary Damper Position** (BAC-8205 only) The primary damper position input is preconfigured as an analog input that represents the position of the internal damper.

# Connecting outputs

The BAC-8005 and BAC-8205 controllers have eight preconfigured outputs to support the supplied programs. Only six have externally available physical terminals. All of the outputs are preconfigured for the application programs supplied in the in the dual-duct controllers and are listed in Table 2-2.

Object	Function	Name	False value	True value	Default value	Туре
BO1	Damper Clockwise	DAMPER CW	Neutral	Clockwise	Neutral	Internal
BO2	Damper Counter Clockwise	DAMPER CCW	Neutral	Counterclockwise	Neutral	Internal
AO3	Analog Heat	ANALOG HEAT			0	0-10 VDC
AO4	Fan Speed	FAN SPEED			0	0-10 VDC
BO5	Fan	FAN	On	Off	Off	Triac
BO6	Heating Stage 1	HT STAGE 1				Triac
BO7	Heating Stage 2	HT STAGE 2				Triac
BO8	Heating Stage3/Lite	HT STAGE 3/LITE				Triac

#### Table 2-2 BAC-8005 and BAC-8205output objects

**Damper Clockwise and Clockwise** The damper outputs are binary output objects that control the motion of the internal damper.

**Analog Heat** The analog heat output controls modulating analog reheat. This output is active only if the controller is set up for reheat. For staged reheat applications, see the topic <u>Application drawings on page 23</u>.



Illustration 2-4 Modulating heat output

**Fan Speed** Controls the speed of a variable speed fan if the controller is set up for fan operation.



Illustration 2-5 Fan speed output

**Fan** The fan start output is preconfigured to either start or stop a single speed fan or enable a multispeed fan. The output is a triac that can switch up to 1 ampere at 24 volts AC.



Illustration 2-6 Fan start output

**Heating stages 1, 2, and 3** The three heating outputs are for various types of reheat. The connection diagrams for each type of reheat are covered in the following topics.

- <u>Modulating reheat on page 23</u>
- <u>*Two-stage reheat* on page 24</u>
- <u>Time proportional reheat on page 24</u>
- <u>Floating reheat on page 26</u>
- *Three stage reheat* on page 27

When local lighting controls is used, three stage reheat is not available.

**Local lighting** The lighting output is preconfigured to work with the motion sensor in an STE-8201 sensor to automatically control lights located in the same space as the VAV. The output is a triac that can switch up to 1 ampere at 24 volts AC.



Illustration 2-7 Lighting output

## Connecting to

sensors

Connect any of the following sensors to the RJ-45 thermostat and sensor jack.

- STE-8001
- STE-8201
- STE-6010
- ◆ STE-6014
- STE-6017

Link the controller to sensors with standard straight-through Ethernet cables up to 75 feet long. See the installation guide supplied with the sensors for complete sensor installation instructions.



Illustration 2-8 Connecting to a sensor

No programming or configuration is required for the supported sensors. The controller is configured to automatically detect which type of sensor is connected to it.

# Connecting to an MS/TP network

The BAC-8000 series controllers are BACnet MS/TP compliant controllers. Connect them only to a BACnet MS/TP network.

See Application Note AN0404A, *Planning BACnet Networks* for additional information about installing controllers.



Illustration 2-9 MS/TP network connection

#### **Connections and wiring**

Use the following principles when connecting a controller to an MS/TP network:

- Connect no more than 128 addressable BACnet devices to one MS/TP network. The devices can be any mix of controllers or routers.
- To prevent network traffic bottlenecks, limit the MS/TP network size to 60 controllers.
- Use 18 gauge, twisted pair, shielded cable with capacitance of no more than 51 picofarads per foot for all network wiring. Belden cable model #82760 meets the cable requirements.
- Connect the -*A* terminal in parallel with all other terminals.
- Connect the +*B* terminal in parallel with all other + terminals.
- Connect the shields of the cable together at each controller. For KMC BACnet controllers use the *S* terminal.
- Connect the shield to an earth ground at one end only.
- Use a KMD-5575 repeater between every 32 MS/TP devices or if the cable length will exceed 4000 feet (1220 meters). Use no more than four repeaters per MS/TP network.
- Place a KMD–5567 surge surpressor in the cable where it exits a building.



Note

The MS/TP terminals are labeled -A, +B and S. The S terminal is provided as a connecting point for the shield. The terminal is not connected to the ground of the controller. When connecting to controllers from other manufacturers, verify the shield connection is not connected to ground.

#### End of line termination switches

The controllers on the physical ends of the EIA-485 wiring segment must have end-of-line termination installed for proper network operation. Set the end-of-line termination to *On* using the *EOL* switches.



Illustration 2-11 End of line termination

Illustration 2-12 shows the position of the BAC-8000 End-of-Line switches associated with the MS/TP inputs.



Illustration 2-12 Location of EOL switch

# Connecting an airflow sensor

An airflow sensor is incorporated as one of the inputs to the controller. Remove the plugs and connect the tubing from the pitot assembly to the airflow sensor inputs next to the drive hub. (See Illustration 2-13). The airflow sensor is programmed as Input 4.



Total airflow (high) \_\_\_\_\_ Static airflow (low)

Illustration 2-13 Airflow sensor inputs

# Connecting power

The controllers require an external, 24 volt, AC power source. Use the following guidelines when choosing and wiring transformers.

- Use a Class-2 transformer of the appropriate size to supply pwer to the controllers. Titus recommends powering ony one controller from each transformer.
- Do not run 24 volt, AC power from within an enclosure to external controllers.



Illustration 2-14 Power terminals and jumper

Connect the 24 volt AC power supply to the power terminal block on the lower right side of the controller near the power jumper. Connect the ground side of the transformer to the ground terminal 1 and the AC phase to the phase ~ terminal. Power is applied to the controller when the transformer is powered.



Illustration 2-15 Power connections

# Application drawings

The BAC-8005 and BAC-8205 VAV controllers include several options for reheat. The following application drawings show the connections for each type of reheat.

- Modulating reheat
- <u>*Two-stage reheat* on page 24</u>
- <u>Time proportional reheat on page 24</u>
- *Floating reheat* on page 26
- <u>Three stage reheat on page 27</u>

#### **Modulating reheat**

When modulating reheat is selected, local lighting is also available. The analog reheat output varies between 0 and 10 volts DC.



Illustration 2-16 Modulating reheat

#### **Two-stage reheat**

Two stage electric reheat connects to the triac outputs at BO6 and BO7. Local lighting is also available. The reheat and lighting outputs are triacs that can switch up to 1 ampere at 24 volts AC.



Illustration 2-17 Two-stage reheat

#### Time proportional reheat

Time proportional reheat option is typically used in hydronic systems with a hot water reheat coil and a wax top control valve. The reheat and lighting outputs are triacs that can switch up to 1 ampere at 24 volts AC.



Illustration 2-18 Time proportional reheat

### **Floating reheat**

Use the tristate reheat option in hydronic systems that are controlled by a tristate actuator. The reheat and lighting outputs are triacs that can switch up to 1 ampere at 24 volts AC.



Illustration 2-19 Floating reheat

#### Three stage reheat

Three stage electric reheat connects directly to reheat units that can be controlled with 24 volts AC. If local lighting is enabled only two stage reheat is available.



Illustration 2-20 Three-stage reheat

## Setting up VAV controllers

The topics in this section cover setting up the BAC-8005 and BAC-8205 for controllers for VAV operation. These are advanced topics for controls technicians and engineers.

The BAC-8005 and BAC-8205 VAV controllers are set up by the manufacturer to operate as soon as they are connected to external equipment and power is applied. Installation and connection instructions are covered in the section *Installing the controllers* on page 11.

Setting up the controllers may include setting BACnet objects with a BACnet Operator Workstation such as TotalControl. The objects may also be set up with a STE-8001 or STE-8201. The following topics are covered in this section.

- <u>Setting temperature setpoints on page 30</u>
- Setting airflow setpoints on page 31
- <u>Setting the VAV terminal unit parameters on page 32</u>
- <u>Setting up local lighting control on page 33</u>
- <u>Network communications on page 29</u>

#### Caution

Change only the present values of the objects listed in this section. Changing any other objects or properties will result in improper operation.

## Network communications

Before connecting the controller to a BACnet MS/TP network, configure the following network parameters with either a BACnet operator workstation or temporarily connecting an STE-8001 or STE-8201 to the controller.

**Device instance**—Set from 0 to 4,194,302. A device instance number must be unique across the BACnet internetwork.

Baud—Valid baud settings are 9600, 19200, 38400, and 76800.

**MAC**—Set from 0 to 127. Must be unique on the MS/TP network to which the controller is connected.

### Setting temperature setpoints

The space temperate setpoints listed in Table 3-1, "Temperature setpoints," on page 30 are used to control the controller VAV operation. The temperature setpoints have default values, but may be manipulated depending on which type of wall sensor is connected to the controller.

**Occupied cooling and heating setpoints** These setpoints are user controlled space setpoints that originate from an attached sensor. If no sensor is attached the values for these setpoints are manually entered by a controls technician.

**Unoccupied cooling and heating setpoints** The unoccupied setpoints are manually entered values to set the heating and cooling temperature when the space is unoccupied.

**Minimum cooling setpoint** A manually entered value to limit the occupied cooling setpoint regardless of the value entered by the user.

**Maximum heating setpoint** A manually entered value to limit the occupied heating setpoint regardless of the value entered by the user.

**Minimum setpoint differential** Sets the minimum temperature separation between occupied heating and cooling setpoints.

**Standby differential** This differential is added or subtracted from the occupied temperature setpoints to calculate the standby setpoints.

**SAT changeover temperature** Sets the supply air temperature at which the controller will change from heating to cooling. The changeover takes place when the supply air temperature is 2° above or below the discharge air temperature setpoint.

Object	Description	Name	Default
AV5	Occupied Cooling Setpoint	OCC CL STPT	74°F
AV6	Occupied Heating Setpoint	OCC HT SPT	70°F
AV7	Unoccupied Cooling Setpoint	UNOCC CL STPT	80°F
AV8	Unoccupied Heating Setpt	UNOCC HT STPT	64°F
AV9	Minimum Cooling Setpt	MIN CL STPT	70°F
AV10	Maximum Heating Setpoint	MAX HT STPT	76°F
AV11	Minimum Setpoint Differential	MIN STPT DIFF	4°F
AV12	Standby Differential	STBY DIFF	3°F
AV37	SAT Changeover Temp	SAT CHANGEOVER	75°F

Table 3-1 Temperature setpoints

# Setting airflow setpoints

The airflow setpoints are limits for VAV unit operation. All values are entered by a controls technician.

**Minimum and maximum cooling airflow** Sets the airflow limits through the VAV unit when in the cooling mode.

**Minimum and maximum heating airflow** Sets the airflow limits through the VAV unit when in the heating mode.

**Minimum and maximum fan speed** Sets the limits on the fan speed. See <u>Connecting outputs on page 15</u> for details for controlling a fan that is part of the VAV unit.

Object	Description	Name	Defaults
AV13	Min Cooling Airflow	MIN COOL FLOW	0 CFM
AV14	Max Cooling Airflow	MAX COOL FLOW	400 CFM
AV15	Min Heating Airflow	MIN HEAT FLOW	0 CFM
AV16	Max Heating Airflow	MAX HEAT FLOW	400 CFM
AV32	Minimum Fan Speed	min fan speed	0%
AV33	Maximum Fan Speed	max fan speed	100%

Table 3-2 Airflow setpoints

### Setting the VAV terminal unit parameters

Terminal unit parameters set basic operating parameters and enable options such as reheat and series or parallel fan operation.

**Reheat** Enables and sets the type of reheat. Choose from the available types of reheat from the following list. All reheat options except modulating reheat use the 24-volt AC triac outputs.

None—Reheat is not enabled.

**Staged, with lighting**—If lighting is enabled the staged reheat is set to two stages.

**Staged, without lighting**—If lighting is not enabled, three reheat stages are available.

Modulating—The reheat output varies from 0-10 volts.

Floating—The reheat outputs control a tristate actuator.

**Time proportional**—Controls a thermal wax valve with a 24-volt triac output.

Reheat equipment is connected to the controller as described in the topic *Connecting outputs* on page 15 and *Application drawings* on page 23.

**Damper direction to close** Defines which direction the damper will turn to decrease airflow.

**CCW**—The actuator turns counterclockwise to close the damper. **CW**—The actuator turns clockwise to close the damper.

**Primary duct K-factor** A property of the specific VAV unit and airflow sensor to which the primary controller is attached. This constant is supplied by the VAV unit manufacturer.

Fan operation Sets the type of VAV fan in the VAV terminal unit.

None—No fan is connected to the controller.

**Series**—The VAV unit includes a series fan. The fan runs during a fresh air purge, when the space is occupied or in standby.

**Parallel**—The VAV unit includes a parallel fan. The fan runs when there is a call for heat during a fresh air purge, when the space is occupied, or in standby.

Object	Description	Name	Default		
MSV3	Reheat Type	REHEAT	None		
AV18	Primary K factor	PR K FACT	904		
BV10	Clockwise Close	CLOCKWISE CLOSE	CCW		
MSV2	Fantype Configuration	FAN CONFIG	None		

Table 3-3 Unit parameters

# Setting up local lighting control

Automatic local lighting can controlled by the motion sensor in an STE-8201 connected to the controller. Local lighting is set up either with software or an attached STE-8201.

**Lighting control enable** When enabled, local lights will be turned on or off based on motion detected by an STE-8201. If lighting control is enabled the staged reheat is limited to two stages.

**Light off delay** Sets the interval local lights will remain turned on after the last motion is detected by an STE-8201.

Object	Description	Name	Default
BV11	Lighting Control Enable	LIGHTING CONTROL	Enable
AV42	Light off delay	LITE OFF DELAY	15 minutes

Table 3-4 Local lighting options

Lighting equipment is connected to the controller as described in the topic <u>*Connecting outputs* on page 15</u>.

**Balancing airflow** An airflow balancing program is included in BAC-8000 series controllers. See the manual *STE-8000 and STE-8201 Sensor Installation Guide* for balancing instructions.